

TECHNICAL DATA SHEET

Acticid Acid / Nickel Activator EB-50

Nickel Activator is used to deoxidize / activate the surface of nickel plated products do to further nickel plating or any other plating like chrome, copper and brass.

Operating Conditions:

Acticid Acid	:	60-65 gm/litter (Optimum 62.5 gm/ltr)
Volt	:	4-8 V (Optimum 6V)
Amp	:	6-10 A/dm ² (Optimum 8 A/dm ²)
Temperature	:	Ambient
Time	:	30 Seconds to 1 minute
Anode	:	Nickel 99.99%

Bath Make-Up:

- Fill the tank 2/3rd full of water.
- Add the required quantity of Acticid Acid and mix well.
- level the tank till marked.
- Place the nickel anodes.

Equipment:

Polypropylene, lead lined or rubber lined M.S. tanks are recommended.

Cautions:

- Must Wear PPE's Rubber Gloves, Long shoes and apron during chemicals mixing ,parts dipping and removal of parts from tank.
- Care should be taken while adding Chemicals.