

TECHNICAL DATA SHEET

Striping Salt EB-101 (Electrolytic)

Striping Salt EB-101 is a metal stripper for electrolytic stripping of nickel from all kinds of steel. This stripper are not suitable for aluminum, iron and zinc base di casting.

Operating Conditions:

Striping Salt	50% of tank volume
Temperature	Ambient
Volt	8-12

Bath Make-Up:

- Fill the tank 2/3rd full of water.
- Add striping salt EB-101 slowly with continuous stirring to dissolve the salt completely.
- Make up the level with water. Solution is ready for use.

Operation:

EB-101 process not suitable for chrome striping, so firstly De-chrome part by 10% hydrochloric acid dip or 10% electrolytic caustic dip, and make sure no chrome residue present on part. The time of striping is 10-20 minutes with freshly make-up bath. Striping time will increase by consumption of salts. It also depends upon the temperature, concentration of solution, and the age of the bath.

EB-101 are consumed during striping. Regular addition of EB-101 and filtration can be made depending upon the thickness of nickel stripped and volume of components.

Equipment:

Polypropylene, lead lined or rubber lined M.S. tanks are recommended.

Cautions:

- Must Wear PPE's Rubber Gloves, Long shoes and apron during chemicals mixing ,parts dipping and Removal of parts from tank.
- Care should be taken while adding striping salt.